

:: 2 :: PENTADUR HI-BUILD 5542

- FLASH POINT** : 26° C
- THINNER** 145:
- SHELF LIFE** : 12 months
- SURFACE PREPARATION** : PENTADUR HB 5542 may be applied directly on steel, blast cleaned to Sa 2½ or on PENTADUR PRIMER 8530, alternatively on a suitable shop primer and contamination from storage and fabrication should be thoroughly cleaned prior to final painting. Other surfaces: Ask for special instructions.
- MAINTENANCE** : Remove oil and grease with a detergent solution and high pressure fresh water hosing. Remove salt and other contaminants by high pressure hosing. Remove all rust and loose material by abrasive blasting or power tool cleaning. Dust off residues. Hose down the surface and allow to dry. Touch up to full film thickness.
- HEALTH & SAFETY** : As a general rule, avoid inhalation of solvent vapours or paint mist and contact of paint with skin and eyes. Provide forced ventilation when working with solvent borne coating in confined spaces or stagnant air. Also provide respiratory, skin and eye protection. Also follow local and national safety regulations.
- ISSUE** : **AUGUST 2006.**

This cancels all previous Literature of the Product.

Information of the leaflet is given on goodwill without warranty.

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