



GRAUER & WEIL (INDIA) LTD.
Unit : Bombay Paints



BPL MARINE UNDERWATER PRIMER

DESCRIPTION **BPL MARINE UNDERWATER PRIMER** is an aluminium pigmented phenolic bituminous primer.

TYPICAL USE As an anticorrosive primer on steel hull from keel to light load line and cargo holds. Not recommended with impressed current cathodic protection. As a sealer coat for antifouling paints.

PRODUCT DATA

APPLICATION Airless Spray, Air Spray and Brush.

THINNER 100

NOZZLE ORIFICE 0.018-0.021"

NOZZLE PRESSURE 2200 psi

VOLUME SOLIDS 42.0%

RECOMMENDED DFT 40 microns

CORRESPONDING WFT 100 microns

THEORETICAL SPREADING RATE AT ABOVE DFT 10.5 M²/Ltr

DRYING - SURFACE DRY 3-4 hrs

COLOUR BRONZE

FINISH Semi matt

RECOATING INTERVAL Minimum 4 hrs, maximum - None

FLASH POINT 30° C

SHELF LIFE 12 months

APPLICATION CONDITIONS As dictated by any good painting practice

::2:: BPL MARINE UNDERWATER PRIMER

SURFACE PREPARATION **NEW STEEL** : Abrasive blasting to Sa 2

For REPAIR & TOUCH-UP:Use BPL Marine Underwater Primer

MAINTENANCE :Remove oil and grease with detergent followed by fresh water hosing. Touch up to full film thickness.

SAFETY As a general rule, avoid inhalation of solvent vapour or paint Mist and contact of liquid paint with skin and eyes. Provide forced ventilation when working with solvent borne coating in confined spaces or stagnant air. Provide respiratory, skin & eye protection. Follow local and national safety regulations.

ISSUED **JANUARY 2007.**