



**GRAUER & WEIL (INDIA) LTD.**  
**Unit : Bombay Paints**



## **BPL MARINE UNDERCOAT**

### **DESCRIPTION**

**BPL MARINE UNDERCOAT** is a quick drying alkyd based paint.

### **TYPICAL USE**

As an undercoating in alkyd paint systems on exterior and interior steel works, wood, plaster etc in mild to moderately corrosive environment

### **PRODUCT DATA**

#### **APPLICATION**

Airless spray, Air spray or Brush

#### **NOZZLE ORIFICE**

0.015- 0.018"

#### **NOZZLE PRESSURE**

2175 psi

#### **VOLUME SOLIDS**

40 %

#### **RECOMMENDED DFT**

40 microns

#### **CORRESPONDING WFT**

100 microns

#### **THEORETICAL SPREADING RATE AT ABOVE DFT**

10 M<sup>2</sup>/ Ltr

#### **FLASH POINT**

30° C

#### **SHELF LIFE**

12 months

#### **APPLICATION CONDITIONS**

As dictated by good painting practice.

#### **PRECEDING COAT**

BPL MARINE PRIMER

#### **SUBSEQUENT COAT**

BPL MARINE SYNTHETIC ENAMEL

### **SAFETY**

As a general rule, avoid inhalation of solvent vapour or paint mist and contact of liquid paint with skin and eyes. Provide forced ventilation when working with solvent borne coating in confined spaces or stagnant air. Provide respiratory, skin & eye protection. Follow local and national safety regulations.

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